

# PN 6331G2

## Anderson SB50 DC Power Plug with Solder Contacts

### Assembly Instructions:

1. Strip wire to expose 9/16" (14mm)
2. Solder contact to wire as follows: Use rosin flux solder only. Melt solder into well, heat and insert stripped wire. Continue heat until solder flows into wire. Do not flow solder onto contact surface.
3. Observing proper polarity, place contact in housing with notched side of tongue next to spring.
4. Push contact and cable into housing until snaps over end of spring; tug slightly to make sure contact is locked into place.